

Work Order ID 78635

786.35

Page 1

January-12-12 7:48:18 AM

Item ID: D3832-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mesh (Base)
 Start Date: 12/01/2012 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 18/01/2012 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: U.L.J Date: 12/01/12 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3832	Rev A

100 SHEAR 0.00
100
 Shear Memo 0.00
 Shear 1- cut mesh to size as per dwg D3832

110 QC6- Inspect dimensions to drawing 0.00
110
 QC Memo 0.00
 Quality Control

120 Identify as per dwg & Stock Location: 0.00
120
 Packaging Memo 0.00
 Packaging

[Signature] 12.01.16 3x

[Signature] 12.01.16 3x

[Signature] 12.01.16 3x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78635***78635***

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January-12-12 7:48:18 AM

Item ID: D3832-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Base)

Start Date: 12/01/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 18/01/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/17 *[Signature]*
R 12-01-17
B

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Picklist Print

January-12-12 7:48:22 AM

Page 1

Work Order ID: 78635

78635

Parent Item: D3832-1

D3832-1

Parent Item Name: Mesh (Base)

Start Date: 12/01/2012

Required Date: 18/01/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

808.4490

25.4518

80.37411

M304EX0 75-16F

Expanded Metal Flat SS

**

20 12.01.16

Location

Loc Qty

Loc Code

WA

0.0001156

119180

0.0001156

WA035

808.4488750

117197

102.9036

117896

38.3264

118153

76.8473

118248

3.0983

118597

21.06788

118955

82.17

119180

53.6958107

119729

110.339584

120153

320

*80.37 + 20 sgt EVD
Material Scrap*

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 SUBJECT TO AMENDMENT

WITHOUT NOTICE
 WORK ORDER
 NO. 78635 H.C.J.
12/01/12

D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
06/11/18

- NOTES:**
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS

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Dart Aerospace Ltd

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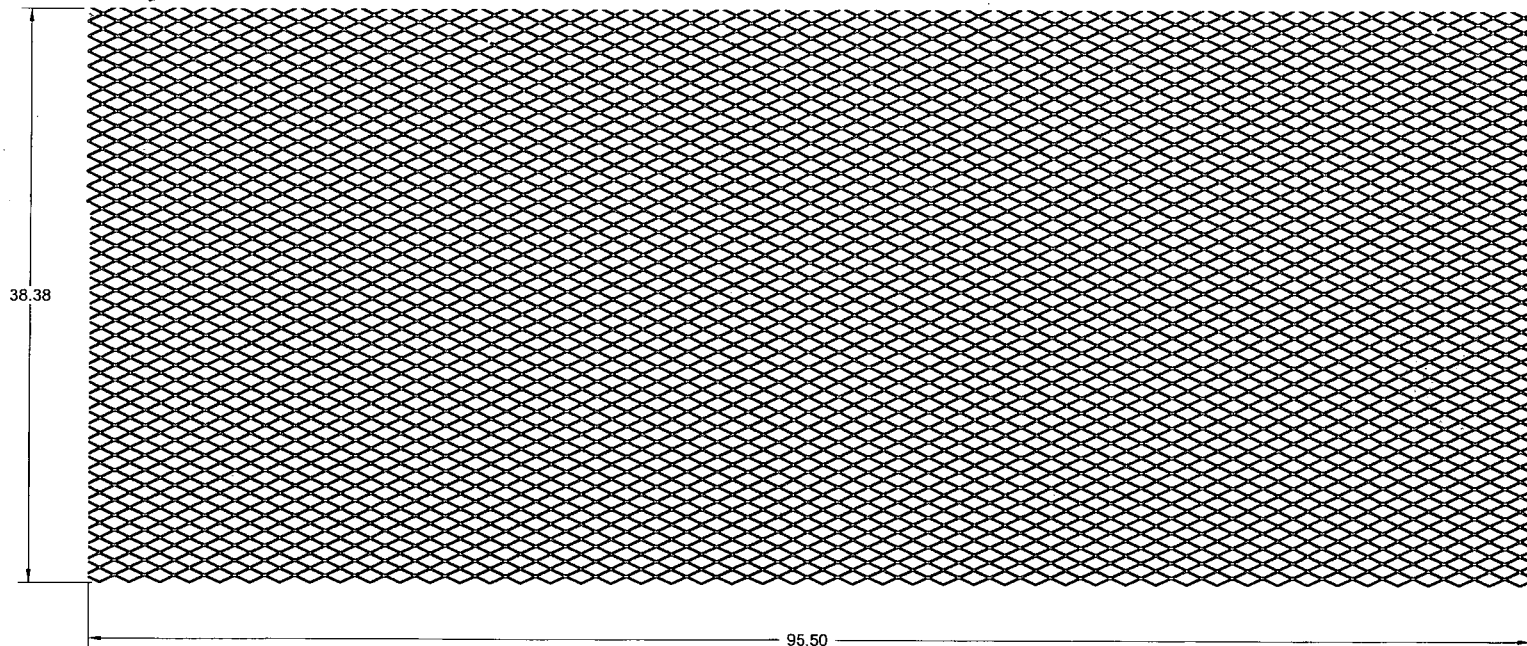
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D3832-1 MESH (BASE)

RELEASED
09/11/18

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3832	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MESH (LID)	NTS
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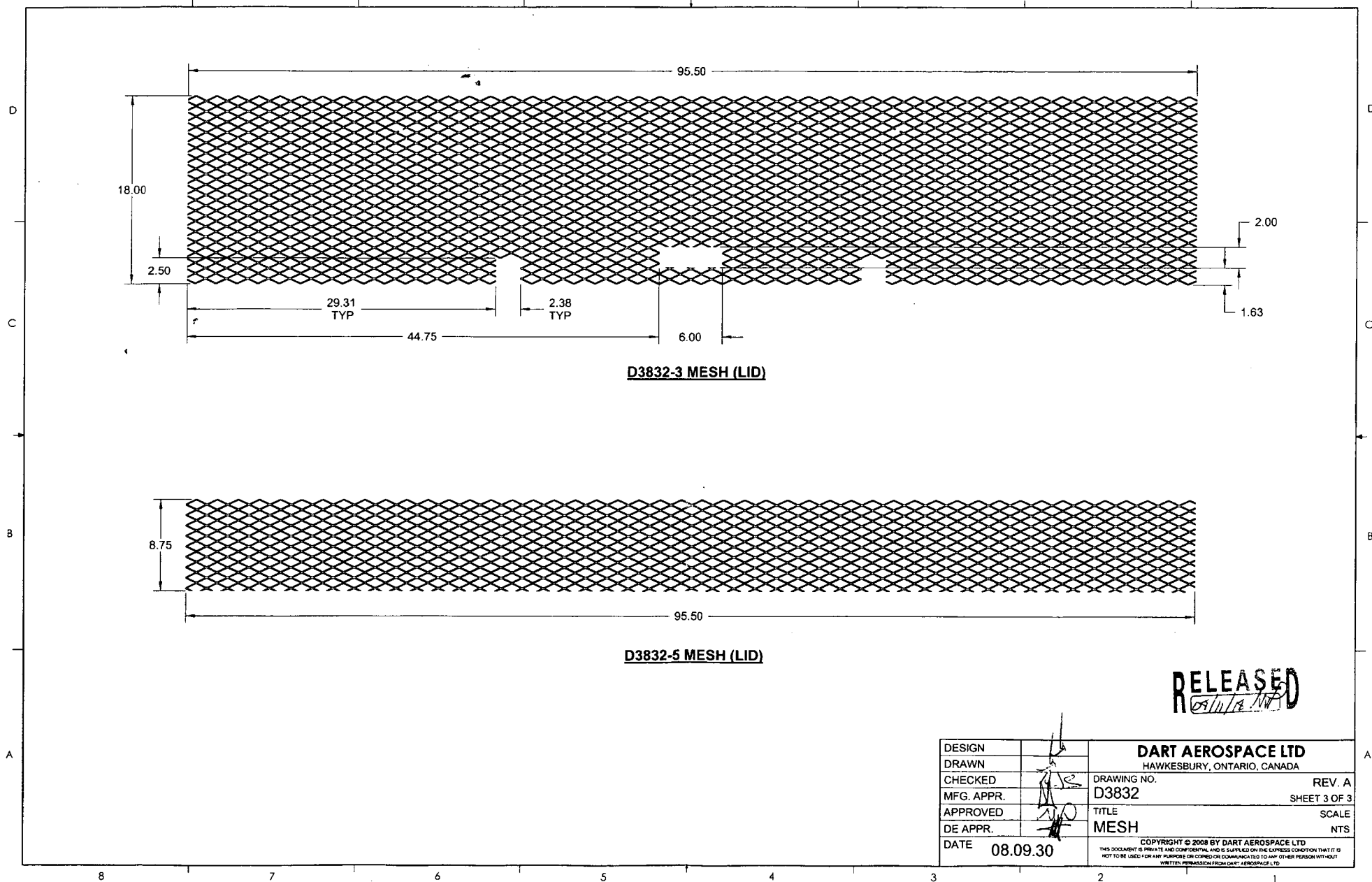
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70635



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APPROVED		TITLE	SCALE
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